

Safety Data Sheet

Issue Date No data available

Revision Date 23-Jan-2015

Revision Number 4

1. IDENTIFICATION

Product identifier

Product Code

S201-0000A

Product Name

EPOXOPRIME II CLEAR

Other means of identification

Common Name

SERIES 201 PART A

Recommended use of the chemical and restrictions on use

Recommended Use

industrial paint.

Uses advised against

Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address

Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372

Emergency telephone number

Company Phone Number

Tnemec Regulatory Dept: 816-474-3400

24 Hour Emergency Phone Number

800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Dermal	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Reproductive Toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Harmful in contact with skin

Causes skin irritation

Causes serious eye damage

May cause an allergic skin reaction

May cause genetic defects

May cause cancer

Suspected of damaging fertility or the unborn child

Causes damage to organs through prolonged or repeated exposure

**Appearance** clear**Physical state** liquid**Odor** Slight**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Do not breathe dust/fume/gas/mist/vapors/spray
 Do not eat, drink or smoke when using this product

Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN: Wash with plenty of soap and water
 Call a POISON CENTER or doctor/physician if you feel unwell
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Storage

Store locked up
 Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

Toxic to aquatic life with long lasting effects

SEE SAFETY DATA SHEET

Acute Toxicity

0.09202 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight-%
EPOXY RESIN (LER)	25085-99-8	60 - 100%
CRESYL GLYCIDYL ETHER	2210-79-9	1 - 10%
BENZYL ALCOHOL	100-51-6	1 - 10%
NONYLPHENOL	84852-15-3	1 - 10%
GAMMA-GLYCIDOXYPROPYLTRIMETHOXYSILANE	2530-83-8	1 - 10%
METHYL ISOBUTYL KETONE	108-10-1	0.1 - 1%
AROMATIC PETROLEUM DISTILLATE	64742-95-6	0.1 - 1%
TOLUENE	108-88-3	0.1 - 1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	Remove to fresh air. Oxygen or artificial respiration if needed.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water spray. Carbon dioxide (CO₂). Dry chemical. alcohol-resistant foam.

Unsuitable extinguishing media High volume water jet.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide (CO₂). Hydrocarbons.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.
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Environmental Precautions

Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.
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Methods and material for containment and cleaning up

Methods for containment	Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.
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Methods for cleaning up

If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling**Handling**

Close container after each use. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities**Storage**

Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products

Incompatible with oxidizing agents. Amines. Acids. Bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure guidelines**

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH
METHYL ISOBUTYL KETONE 108-10-1	TWA: 20 ppm STEL: 75 ppm	TWA: 50 ppm TWA: 205 mg/m ³ STEL: 75 ppm STEL: 300 mg/m ³ TWA: 100 ppm TWA: 410 mg/m ³	500 ppm
TOLUENE 108-88-3	TWA: 20 ppm	TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³ TWA: 200 ppm Ceiling: 300 ppm	500 ppm

Appropriate engineering controls**Engineering measures**

Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Use chemical resistant splash type goggles. If splashes are likely to occur, wear face-shield.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection

Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Slight
Appearance	clear	Odor threshold	No information available
Color	No information available		

Property	Values	Remarks
pH		No data available
Melting point / freezing point		No data available
Boiling point / boiling range		No information available
Flash point	No information available	
Evaporation rate		No data available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No data available
Upper flammability limit	N/A	
Lower flammability limit	N/A	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.12644	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity	1120 centipoises	

Other Information

Density	9.37369 lbs/gal
Volatile organic compounds (VOC) content	.181 lbs/gal
Total volatiles weight percent	1.9340 %
Total volatiles volume percent	2.4369 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Incompatible with oxidizing agents, Amines, Acids, Bases

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide (CO₂). Hydrocarbons.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Severely irritating to eyes.
Skin contact	Irritating to skin.
Ingestion	Harmful if swallowed.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
CRESYL GLYCIDYL ETHER 2210-79-9	= 4 g/kg (Rat)		= 6090 mg/m ³ (Rat) 4 h
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
NONYLPHENOL 84852-15-3	= 580 mg/kg (Rat)	= 2031 mg/kg (Rabbit)	
GAMMA-GLYCIDOXYPROPYLTRI METHOXYSILANE 2530-83-8	= 22600 µL/kg (Rat)	= 3970 µL/kg (Rabbit)	
METHYL ISOBUTYL KETONE 108-10-1	= 2080 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	= 8.2 mg/L (Rat) 4 h
AROMATIC PETROLEUM DISTILLATE 64742-95-6	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
TOLUENE 108-88-3	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Sensitization May cause sensitization of susceptible persons.

Mutagenicity May cause genetic defects.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH	IARC	NTP	OSHA
METHYL ISOBUTYL KETONE 108-10-1	A3	Group 2B		X
TOLUENE 108-88-3		Group 3		

Reproductive effects Suspected of damaging fertility or the unborn child.
STOT - single exposure No information available
STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure
Target organ effects Eyes, Skin, Central nervous system, Reproductive System.
Aspiration hazard Based on product level data, this product does not meet the requirement to be classified as an aspiration hazard. However, this product contains an ingredient that may cause aspiration if swallowed.

Acute Toxicity 0.09202 % of the mixture consists of ingredient(s) of unknown toxicity. mg/kg mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects

0.0720245 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Component	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
EPOXY RESIN (LER) 25085-99-8	11 mg/L 72 hr	2 mg/L 96 hr Oncorhynchus mykiss	1.8 mg/L 48h
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50
NONYLPHENOL 84852-15-3	0.36 - 0.48: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 1.3: 72 h Desmodesmus subspicatus mg/L EC50 0.16 - 0.72: 72 h Pseudokirchneriella subcapitata mg/L EC50 static	0.135: 96 h Pimephales promelas mg/L LC50 flow-through 0.1351: 96 h Lepomis macrochirus mg/L LC50 flow-through	0.14: 48 h Daphnia magna mg/L EC50
METHYL ISOBUTYL KETONE 108-10-1	400: 96 h Pseudokirchneriella subcapitata mg/L EC50	496 - 514: 96 h Pimephales promelas mg/L LC50 flow-through	170: 48 h Daphnia magna mg/L EC50
AROMATIC PETROLEUM DISTILLATE 64742-95-6		9.22: 96 h Oncorhynchus mykiss mg/L LC50	6.14: 48 h Daphnia magna mg/L EC50
TOLUENE 108-88-3	12.5: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 433: 96 h Pseudokirchneriella subcapitata mg/L EC50	5.8: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 12.6: 96 h Pimephales promelas mg/L LC50 static 54: 96 h Oryzias latipes mg/L LC50 static 14.1 - 17.16: 96 h Oncorhynchus mykiss mg/L LC50 static 11.0 - 15.0: 96 h Lepomis macrochirus mg/L LC50 static 5.89 - 7.81: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 28.2: 96 h Poecilia reticulata mg/L LC50 semi-static 15.22 - 19.05: 96 h Pimephales promelas mg/L LC50 flow-through 50.87 - 70.34: 96 h Poecilia reticulata mg/L LC50 static	11.5: 48 h Daphnia magna mg/L EC50 5.46 - 9.83: 48 h Daphnia magna mg/L EC50 Static

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Component	log Pow
BENZYL ALCOHOL 100-51-6	1.1
NONYLPHENOL 84852-15-3	5.4
METHYL ISOBUTYL KETONE 108-10-1	1.19
TOLUENE 108-88-3	2.65

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal Methods**

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

Component	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
METHYL ISOBUTYL KETONE 108-10-1		Included in waste stream: F039		U161
TOLUENE 108-88-3	U220	Included in waste streams: F005, F024, F025, F039, K015, K036, K037, K149, K151		U220

Component	RCRA - Halogenated Organic Compounds	RCRA - P Series Wastes	RCRA - F Series Wastes	RCRA - K Series Wastes
TOLUENE 108-88-3			Toxic waste waste number F025 Waste description: Condensed light ends, spent filters and filter aids, and spent desiccant wastes from the production of certain chlorinated aliphatic hydrocarbons, by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution.	

Component	CAWAST
TOLUENE 108-88-3	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name paint in oil Not regulated

IATA

Proper Shipping Name Not regulated

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Does not comply

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Component**HAPS Data**METHYL ISOBUTYL KETONE
TOLUENE**United States of America****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40n of the Code of Federal Regulations, Part 372:

Component	SARA 313 - Threshold Values
METHYL ISOBUTYL KETONE - 108-10-1	1.0
TOLUENE - 108-88-3	1.0

SARA 311/312 Hazardous**Categorization**

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
TOLUENE 108-88-3	1000 lb	X	X	X

CERCLA

Component	Hazardous Substances RQs	CERCLA EHS RQs	RQ
METHYL ISOBUTYL KETONE 108-10-1	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
TOLUENE 108-88-3	1000 lb 1 lb		RQ 1000 lb final RQ RQ 454 kg final RQ RQ 1 lb final RQ RQ 0.454 kg final RQ

United States of America**California Prop. 65**

WARNING! This product contains a chemical known in the State of California to cause cancer

Component	California Prop. 65
METHYL ISOBUTYL KETONE - 108-10-1	Carcinogen Developmental
TOLUENE - 108-88-3	Developmental Female Reproductive

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Component	New Jersey	Massachusetts	Pennsylvania
BENZYL ALCOHOL 100-51-6		X	X
METHYL ISOBUTYL KETONE 108-10-1	X	X	X
TOLUENE 108-88-3	X	X	X

16. OTHER INFORMATION

NFPA
HMIS (Hazardous
Material Information
System)

Health 3
Health 3*

Flammability 1
Flammability 1

Instability 1
Reactivity 1

Physical hazard *

Prepared By
Revision Date
Revision Summary
9 4 5 7 10 8 11 14 15

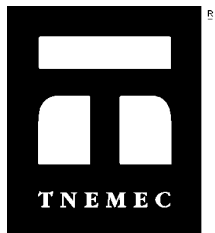
Tnemec Regulatory Dept: 816-474-3400
23-Jan-2015

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of MSDS



Safety Data Sheet

Issue Date No data available

Revision Date 23-Jan-2015

Revision Number 6

1. IDENTIFICATION

Product identifier

Product Code

S201-0201B

Product Name

EPOXOPRIME CONVERTER

Other means of identification

Common Name

SERIES 201 PART B

Recommended use of the chemical and restrictions on use

Recommended Use

industrial paint.

Uses advised against

Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address

Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372

Emergency telephone number

Company Phone Number

Tnemec Regulatory Dept: 816-474-3400

24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive Toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Harmful if swallowed

Harmful if inhaled

Causes severe skin burns and eye damage

May cause an allergic skin reaction

Suspected of damaging fertility or the unborn child

May cause damage to organs

Causes damage to organs through prolonged or repeated exposure

**Appearance** clear amber**Physical state** liquid**Odor** amine**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves

Response

Immediately call a POISON CENTER or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER or doctor/physician if you feel unwell
 Immediately call a POISON CENTER or doctor/physician
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 Do NOT induce vomiting

Storage

Store locked up
 Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

May be harmful in contact with skin
 Toxic to aquatic life with long lasting effects
 SEE SAFETY DATA SHEET

Acute Toxicity 20.0719 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight-%
BENZYL ALCOHOL	100-51-6	30 - 60%
MODIFIED CYCLOALIPHATIC POLYAMINE	1761-71-3	10 - 30%
MODIFIED CYCLOALIPHATIC POLYAMINE	-	10 - 30%
MODIFIED ALIPHATIC AMINE	1477-55-0	1 - 10%

NONYLPHENOL	84852-15-3	1 - 10%
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*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	Remove to fresh air. Oxygen or artificial respiration if needed.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

alcohol-resistant foam. Carbon dioxide (CO₂). Dry powder. Dry chemical.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Nitrogen oxides (NO_x). Ammonia.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.
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Environmental Precautions

Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.
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Methods and material for containment and cleaning up

Methods for containment	Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.
Methods for cleaning up	If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling	Close container after each use. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.
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Conditions for safe storage, including any incompatibilities

Storage	Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.
Incompatible products	sodium hypochlorite. Acids. Peroxides. Incompatible with oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH
MODIFIED ALIPHATIC AMINE 1477-55-0	Skin Ceiling: 0.1 mg/m ³	Skin Ceiling: 0.1 mg/m ³	

Appropriate engineering controls

Engineering measures	Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.
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Individual protection measures, such as personal protective equipment

Eye/face protection	Use chemical resistant splash type goggles. If splashes are likely to occur, wear face-shield.
Skin and body protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
Respiratory protection	Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	amine
Appearance	clear amber	Odor threshold	No information available
Color	No information available		
Property	Values	Remarks	
pH		No data available	
Melting point / freezing point		No data available	
Boiling point / boiling range	72 °C / 162 °F		
Flash point	No information available		
Evaporation rate		No data available	
Flammability (solid, gas)		No information available	
Flammability Limit in Air		No data available	
Upper flammability limit	N/A		
Lower flammability limit	N/A		
Vapor pressure		No data available	
Vapor density		No data available	
Specific gravity	1.03822	g/cm3	
Water solubility	Insoluble in cold water		
Solubility in other solvents		No data available	
Partition coefficient: n-octanol/water		No data available	
Autoignition temperature		No data available	
Decomposition temperature		No data available	
Kinematic viscosity		No data available	
Dynamic viscosity	1100 centipoises		

Other Information

Density	8.63953 lbs/gal
Volatile organic compounds (VOC) content	.277 lbs/gal
Total volatiles weight percent	3.2120 %
Total volatiles volume percent	3.1892 %

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

sodium hypochlorite, Acids, Peroxides, Incompatible with oxidizing agents

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Nitrogen oxides (NOx). Ammonia.

11. TOXICOLOGICAL INFORMATION**Information on Likely Routes of Exposure****Inhalation**

May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.

Eye contact	Severely irritating to eyes.
Skin contact	Contact causes severe skin irritation and possible burns.
Ingestion	Harmful if swallowed.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
MODIFIED CYCLOALIPHATIC POLYAMINE 1761-71-3	= 1000 mg/kg (Rat)		
MODIFIED ALIPHATIC AMINE 1477-55-0	= 660 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 700 ppm (Rat) 1 h
NONYLPHENOL 84852-15-3	= 580 mg/kg (Rat)	= 2031 mg/kg (Rabbit)	

Information on toxicological effects

Symptoms	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity	NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.
Sensitization	May cause sensitization of susceptible persons.
Mutagenicity	No information available.
Carcinogenicity	There are no known carcinogenic chemicals in this product.
Reproductive effects	Suspected of damaging fertility or the unborn child.
STOT - single exposure	Skin, Eyes
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure
Target organ effects	Eyes, kidney, liver, respiratory system, Skin.
Aspiration hazard	Based on product level data, this product does not meet the requirement to be classified as an aspiration hazard. However, this product contains an ingredient that may cause aspiration if swallowed.

Acute Toxicity	20.0719 % of the mixture consists of ingredient(s) of unknown toxicity. mg/kg mg/l
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12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects

20.0719 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Component	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50
MODIFIED CYCLOALIPHATIC POLYAMINE 1761-71-3		46 - 100: 96 h Leuciscus idus mg/L LC50 static	
NONYLPHENOL 84852-15-3	0.36 - 0.48: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 1.3: 72 h Desmodesmus subspicatus mg/L EC50 0.16 - 0.72: 72 h Pseudokirchneriella subcapitata mg/L EC50 static	0.135: 96 h Pimephales promelas mg/L LC50 flow-through 0.1351: 96 h Lepomis macrochirus mg/L LC50 flow-through	0.14: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Component	log Pow
BENZYL ALCOHOL 100-51-6	1.1
MODIFIED CYCLOALIPHATIC POLYAMINE 1761-71-3	2.03
NONYLPHENOL 84852-15-3	5.4

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods**Disposal Methods**

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name paint in oil Not regulated

IATA

Proper Shipping Name Not regulated

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

United States of America

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazardous

Categorization

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CERCLA

United States of America

California Prop. 65

This product does not contain any Proposition 65 chemicals

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Component	New Jersey	Massachusetts	Pennsylvania
BENZYL ALCOHOL 100-51-6		X	X
MODIFIED ALIPHATIC AMINE 1477-55-0	X	X	X

16. OTHER INFORMATION

NFPA	Health 3	Flammability 1	Instability 1	Physical hazard *
HMIS (Hazardous Material Information System)	Health 3*	Flammability 1	Reactivity 1	

Prepared By Tnemec Regulatory Dept: 816-474-3400
 Revision Date 23-Jan-2015

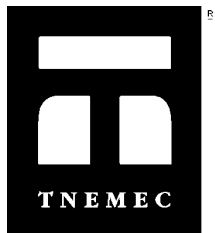
Revision Summary
 9 4 5 7 10 8 11 14 15

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of MSDS



Safety Data Sheet

Issue Date No data available

Revision Date 23-Jan-2015

Revision Number 3

1. IDENTIFICATION

Product identifier

Product Code

S201-0001C

Product Name

EPOXOPRIME FUMED SILICA

Other means of identification

Common Name

SERIES 201 Part C

Recommended use of the chemical and restrictions on use

Recommended Use

industrial paint.

Uses advised against

Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address

Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372

Emergency telephone number

Company Phone Number

Tnemec Regulatory Dept: 816-474-3400

24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

EMERGENCY OVERVIEW

The product contains no substances which at their given concentration, are considered to be hazardous to health

Appearance white

Physical state powder

Odor odorless

Precautionary Statements

Prevention

Do not breathe dust/fume/gas/mist/vapors/spray

In case of inadequate ventilation wear respiratory protection

Response

Get medical advice/attention if you feel unwell

Storage

Keep away from children

Hazards not otherwise classified (HNOC)

May cause eye irritation
May cause respiratory irritation

Other information

May be harmful if swallowed
May be harmful if inhaled

Acute Toxicity

0 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight-%
SYNTHETIC AMORPHUS PYROGENIC SILICA	112945-52-5	60 - 100%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES**Description of first aid measures**

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	Remove to fresh air. Oxygen or artificial respiration if needed.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Water spray. Carbon dioxide (CO2). Foam. Dry powder.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide (CO2).

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up Shovel or sweep up.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Close container after each use. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. Tightly fitting safety goggles. Wear protective gloves/clothing. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products No information available.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Tightly fitting safety goggles

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	powder	Odor	odorless
Appearance	white	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point		No data available
Boiling point / boiling range		No data available
Flash point		Not applicable
Evaporation rate		No data available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No data available
Upper flammability limit	N/A	
Lower flammability limit	N/A	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	2.21113	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Other Information

Density	18.39994 lbs/gal
Volatile organic compounds (VOC) content	.000 lbs/gal
Total volatiles weight percent	.0000 %
Total volatiles volume percent	.0000 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

No information available

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide (CO2). Hydrocarbons.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Contact with eyes may cause irritation.
Skin contact	May cause irritation.
Ingestion	Harmful if swallowed.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
SYNTHETIC AMORPHUS PYROGENIC SILICA 112945-52-5	= 3160 mg/kg (Rat)		

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause slight irritation.
Eye damage/irritation May cause eye irritation.
Chronic Toxicity Avoid repeated exposure.
Sensitization No information available.
Mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH	IARC	NTP	OSHA
SYNTHETIC AMORPHUS PYROGENIC SILICA 112945-52-5		Group 3		

Reproductive effects No information available.
STOT - single exposure No information available
STOT - repeated exposure No information available
Aspiration hazard Not applicable.

Acute Toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

100 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media**Other Adverse Effects**

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods**Disposal Methods**

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION**DOT****Proper Shipping Name**

Paint related material

IATA**Proper Shipping Name**

Not regulated

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

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ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

United States of America**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazardous**Categorization**

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CERCLA**United States of America**

California Prop. 65

This product does not contain any Proposition 65 chemicals

California SCAQMD Rule 443

Does Not Contain Photochemically Reactive Solvent

State Right-to-Know**16. OTHER INFORMATION****NFPA**

Health 1

Flammability 1

Instability 0

Physical hazard -

**HMIS (Hazardous
Material Information
System)**

Health 1

Flammability 1

Reactivity 0

Prepared By**Revision Date****Revision Summary**

9 4 5 7 11 14 15

Tnemec Regulatory Dept: 816-474-3400

23-Jan-2015

Disclaimer

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End of MSDS