SAFETY DATA SHEET

1. Identification

Company phone

Product number 1000030750

Product identifier Hi Performance Brake Clean Free 80-928

Revision date 12-27-2017

Company information KIMBALL MIDWEST

4800 ROBERTS RD

COLUMBUS, OH 43228 United States General Assistance 1-800-233-1294

Emergency telephone US 1-800-424-9300

Version # 02

Supersedes date 11-10-2017

Recommended use Cleaner

Recommended restrictions None known.

2. Hazard(s) identification

Physical hazardsGases under pressureCompressed gas

Health hazards Carcinogenicity Category 2

OSHA defined hazards Not classified.

Label elements



Signal word None.

Hazard statement Contains gas under pressure; may explode if heated. Suspected of causing cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Wear protective gloves/protective clothing/eye protection/face protection.

Response If exposed or concerned: Get medical advice/attention.

Storage Store locked up. Protect from sunlight. Store in a well-ventilated place.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Environmental hazards Hazardous to the aquatic environment, acute Category 2

hazard

Hazardous to the aquatic environment, Category 2

long-term hazard

Hazardous to the ozone layer Category 1

Hazard(s) not otherwise

classified (HNOC)

Harms public health and the environment by destroying ozone in the upper atmosphere.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Perchloroethylene		127-18-4	80 - 90
Methylene Chloride		75-09-2	10 - 20
Carbon Dioxide		124-38-9	1 - 2.5

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Chemical name Common name and synonyms		CAS number	%	
Carbon Tetrachloride		56-23-5	0.1 - 1	
Other components below reportable levels			0.01 - 0.1	

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Headache. Dizziness. Nausea.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eve contact Rinse with water. Get medical attention if irritation develops and persists.

Not likely, due to the form of the product. In the unlikely event of swallowing contact a physician or Ingestion

poison control center.

Most important

symptoms/effects, acute and delayed

Indication of immediate medical attention and special

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

treatment needed **General information**

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire: Stop leak if safe to do so. Do not move cargo or vehicle if cargo has been exposed to heat. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials. Contents under pressure. Pressurized container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Refer to attached safety data sheets and/or instructions for use. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Prevent entry into waterways, sewer, basements or confined areas. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

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7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Ground and bond containers when transferring material. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Purge air from system before introducing gas. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Do not re-use empty containers. Avoid prolonged exposure. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

LIS OSHA Specifically Pagulated Substances (20 CER 1010 1001 1050)

Store locked up. Contents under pressure. Do not expose to heat or store at temperatures above 120°F/49°C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store in a well-ventilated place. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Components	Type	I-1050) Value	
Methylene Chloride (CAS 75-09-2)	STEL	125 ppm	
	TWA	25 ppm	
US. OSHA Table Z-1 Limits for Air		· ·	
Components	Туре	Value	
Carbon Dioxide (CAS 124-38-9)	PEL	9000 mg/m3	
		5000 ppm	
US. OSHA Table Z-2 (29 CFR 1910	•		
Components	Туре	Value	
Carbon Tetrachloride (CAS 56-23-5)	Ceiling	25 ppm	
	TWA	10 ppm	
Perchloroethylene (CAS 127-18-4)	Ceiling	200 ppm	
	TWA	100 ppm	
US. ACGIH Threshold Limit Value	s		
Components	Туре	Value	
Carbon Dioxide (CAS 124-38-9)	STEL	30000 ppm	
,	TWA	5000 ppm	
Carbon Tetrachloride (CAS 56-23-5)	STEL	10 ppm	
•	TWA	5 ppm	
Methylene Chloride (CAS 75-09-2)	TWA	50 ppm	
Perchloroethylene (CAS 127-18-4)	STEL	100 ppm	
•	TWA	25 ppm	
US. NIOSH: Pocket Guide to Chen	nical Hazards		
Components	Туре	Value	
Carbon Dioxide (CAS 124-38-9)	STEL	54000 mg/m3	

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Components	Туре	Value	
		30000 ppm	
	TWA	9000 mg/m3	
		5000 ppm	
Carbon Tetrachloride (CAS 56-23-5)	STEL	12.6 mg/m3	
,		2 ppm	

Biological limit values

ACGIH Biological Exposure Indices	ACGIH	Biological	Exposure	Indices
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Components	Value	Determinant	Specimen	Sampling Time
Methylene Chloride (CAS 75-09-2)	0.3 mg/l	Dichlorometha ne	Urine	*
Perchloroethylene (CAS 127-18-4)	0.5 mg/l	Tetrachloroethy lene	Blood	*
	3 ppm	Tetrachloroethy lene	End-exhaled air	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Carbon Tetrachloride (CAS 56-23-5) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Carbon Tetrachloride (CAS 56-23-5) Skin designation applies. Perchloroethylene (CAS 127-18-4) Skin designation applies.

US ACGIH Threshold Limit Values: Skin designation

Carbon Tetrachloride (CAS 56-23-5) Can be absorbed through the skin.

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove **Hand protection**

supplier.

Wear suitable protective clothing. Use of an impervious apron is recommended. Other

Chemical respirator with organic vapor cartridge and full facepiece. Respiratory protection

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating,

drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Aerosol. Compressed gas. **Form**

Color Not available. Odor Not available. Not available. Odor threshold Not available. Melting point/freezing point Not available.

Initial boiling point and boiling

250.34 °F (121.3 °C) estimated

range

Not available. Flash point

Not available. **Evaporation rate** Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

12 % estimated

(%)

Flammability limit - upper

19 % estimated

(%)

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available.

100 psig @70F estimated Vapor pressure

Vapor density Not available. Not available. Relative density

Solubility(ies)

Not available. Solubility (water) Not available. Partition coefficient

(n-octanol/water)

1033 °F (556.11 °C) estimated **Auto-ignition temperature**

Decomposition temperature Not available. Not available. Viscosity

Other information

Explosive properties Not explosive. Heat of combustion (NFPA 0.31 kJ/g estimated

30B)

Oxidizing properties Not oxidizing. Percent volatile 97.5 % estimated 1.377 estimated Specific gravity VOC (Weight %) 97.5 % estimated

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Heat. Contact with incompatible materials.

Strong oxidizing agents. Incompatible materials Hydrogen chloride. Hazardous decomposition

products

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact No adverse effects due to skin contact are expected. Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Headache, Dizziness, Nausea,

Information on toxicological effects

Acute toxicity

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Species Components **Test Results**

Methylene Chloride (CAS 75-09-2)

Acute Dermal

LD50 Rat > 2000 mg/kg, Days

Inhalation

Vapor

LC50 Mouse 49000 mg/m3, 7 Hours

Oral

LD50 Rat > 2000 mg/kg

Perchloroethylene (CAS 127-18-4)

Acute

Inhalation

LC50 Dog; Mouse; Rabbit; Rat 3000 ppm

Oral

LD50 Cat; Dog; Mouse; Rabbit; Rat > 1500 mg/kg Rat 3005 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Direct contact with eyes may cause temporary irritation. Serious eye damage/eye

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Tetrachloride (CAS 56-23-5) 2B Possibly carcinogenic to humans. Methylene Chloride (CAS 75-09-2) 2A Probably carcinogenic to humans. Perchloroethylene (CAS 127-18-4) 2A Probably carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Methylene Chloride (CAS 75-09-2) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

Carbon Tetrachloride (CAS 56-23-5) Reasonably Anticipated to be a Human Carcinogen. Methylene Chloride (CAS 75-09-2) Reasonably Anticipated to be a Human Carcinogen. Perchloroethylene (CAS 127-18-4) Reasonably Anticipated to be a Human Carcinogen.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not an aspiration hazard. Aspiration hazard

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects. Harms public health and the environment by

destroying ozone in the upper atmosphere.

Species Test Results Components

Carbon Tetrachloride (CAS 56-23-5)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 9.68 - 11.3 mg/l, 96 hours

^{*} Estimates for product may be based on additional component data not shown.

Components		Species	Test Results
Methylene Chloride (C	CAS 75-09-2)		
Aquatic			
Algae	IC50	Algae	500.0001 mg/L, 72 Hours
Crustacea	EC50	Daphnia	1689.5 mg/L, 48 Hours
		Water flea (Daphnia magna)	1250 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	140.8 - 277.8 mg/l, 96 hours
Perchloroethylene (CA	AS 127-18-4)		
Aquatic			
Crustacea	EC50	Daphnia	7.55 mg/L, 48 Hours
		Water flea (Daphnia magna)	6.1 - 9 mg/l, 48 hours
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss)	4.82 mg/l, 96 hours

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Carbon Tetrachloride2.83Methylene Chloride1.25Perchloroethylene3.4

Mobility in soil No data available.

Other adverse effects Dangerous for the environment: May damage the ozone layer.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents

under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international

regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal. Do not re-use empty containers.

14. Transport information

DOT

UN number UN1950

UN proper shipping name Aerosols, non-flammable

Transport hazard class(es)

Class 2.2

Subsidiary risk 6.1(PGIII)
Label(s) 2.2, 6.1

Packing group Not applicable.

Special precautions for user Not available.

Packaging exceptions 306
Packaging non bulk None
Packaging bulk None

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking.

IATA

UN number UN1950

UN proper shipping name Aerosols, non-flammable, containing substances in Division 6.1, Packing Group III

Transport hazard class(es)

Class Forbidden
Subsidiary risk Forbidden
Packing group Not applicable.

Environmental hazards No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1950 **UN proper shipping name** AEROSOLS

Transport hazard class(es)

Class 2.2
Subsidiary risk 6.1(PGIII)
Label(s) 2.2, 6.1
Packing group Not applicable.

Environmental hazards

Marine pollutant Yes

EmS Not available.

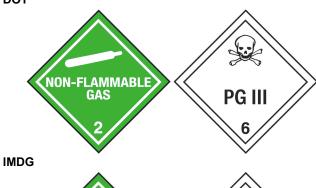
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

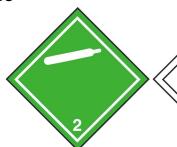
Packaging Exceptions NOT A LTD QTY

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code

DOT







Marine pollutant



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General information

IMDG Regulated Marine Pollutant. Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: Ensure that containers are firmly secured. Ensure cylinder valve is closed and not leaking. Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where provided) is correctly fitted. Ensure adequate ventilation. Ensure compliance with applicable regulations.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Carbon Tetrachloride (CAS 56-23-5) Listed Methylene Chloride (CAS 75-09-2) Listed. Perchloroethylene (CAS 127-18-4) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Methylene Chloride (CAS 75-09-2) Cancer Heart

Central nervous system

Liver Skin irritation Eve irritation

Superfund Amendments and Reauthorization Act of 1986 (SARA)

No

Hazard categories Immediate Hazard - No

> Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - Yes Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Perchloroethylene	127-18-4	80 - 90	
Methylene Chloride	75-09-2	10 - 20	
Carbon Tetrachloride	56-23-5	0.1 - 1	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Carbon Tetrachloride (CAS 56-23-5) Methylene Chloride (CAS 75-09-2)

Perchloroethylene (CAS 127-18-4)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd.

(a))

Carbon Tetrachloride (CAS 56-23-5)

Methylene Chloride (CAS 75-09-2)

Perchloroethylene (CAS 127-18-4)

US. Massachusetts RTK - Substance List

Carbon Dioxide (CAS 124-38-9)

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SDS US

Carbon Tetrachloride (CAS 56-23-5) Methylene Chloride (CAS 75-09-2) Perchloroethylene (CAS 127-18-4)

US. New Jersey Worker and Community Right-to-Know Act

Carbon Dioxide (CAS 124-38-9) Carbon Tetrachloride (CAS 56-23-5) Methylene Chloride (CAS 75-09-2) Perchloroethylene (CAS 127-18-4)

US. Pennsylvania Worker and Community Right-to-Know Law

Carbon Dioxide (CAS 124-38-9) Carbon Tetrachloride (CAS 56-23-5) Methylene Chloride (CAS 75-09-2) Perchloroethylene (CAS 127-18-4)

US. Rhode Island RTK

Carbon Tetrachloride (CAS 56-23-5) Methylene Chloride (CAS 75-09-2) Perchloroethylene (CAS 127-18-4)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon Tetrachloride (CAS 56-23-5)

Methylene Chloride (CAS 75-09-2)

Perchloroethylene (CAS 127-18-4)

Propylene Oxide (CAS 75-56-9)

Listed: October 1, 1988

Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 11-10-2017

 Revision date
 12-27-2017

Version # 02

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Product name: Hi Performance Brake Clean Free 80-928

Revision information

Product and Company Identification: Product and Company Identification

Hazard(s) identification: Hazard statement Hazard(s) identification: Prevention Hazard(s) identification: Response

Composition / Information on Ingredients: Ingredients Fire-fighting measures: Fire fighting equipment/instructions Fire-fighting measures: General fire hazards

Accidental release measures: Personal precautions, protective equipment and emergency

procedures

Handling and storage: Precautions for safe handling

Stability and reactivity: Conditions to avoid Disposal considerations: Disposal instructions Disposal considerations: Hazardous waste code Transport information: General information

GHS: Classification

Product name: Hi Performance Brake Clean Free 80-928

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