

1. Identification

Product identifier PVC PIPE CEMENT

Other means of identification

SDS number 10

Product code Varies.

Recommended use Industrial use.

Recommended restrictions None known.

Manufacturer / Importer / Supplier / Distributor information

Company name Contech Engineered Solutions, LLC

Address 9025 Centre Pointe Drive West Chester, Ohio 45069, United States

Contact person Dan Moody

Telephone number 513-645-7055

E-mail dmoody@conteches.com

Emergency telephone number 1-800-255-3924

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2

Health hazards Serious eye damage/eye irritation Category 2A

Carcinogenicity Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Specific target organ toxicity, single exposure Category 3 narcotic effects

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes serious eye irritation. Suspected of causing cancer. May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area.

Response

If exposed or concerned: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. In case of fire: Use appropriate media to extinguish. Call a poison center/doctor if you feel unwell.

Storage

Store locked up. Store in a well-ventilated place. Keep cool. Keep container tightly closed.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) Not classified.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Tetrahydrofuran	109-99-9	59

Methyl ethyl ketone	78-93-3	22
Polyvinyl chloride	9002-86-2	14
Cyclohexanone	108-94-1	5

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Move to fresh air. If breathing is difficult, give oxygen. Get medical attention if discomfort develops or persists.
Skin contact	Immediately flush skin with plenty of water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.
Ingestion	Call a physician or poison control center immediately. DO NOT induce vomiting. If victim is fully conscious, give a cupful of water. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head lower than the hips to help prevent aspiration.
Most important symptoms/effects, acute and delayed	In high concentrations, vapors are narcotic and may cause headache, fatigue, dizziness and nausea. Irritation of eyes and mucous membranes. Ingestion may cause irritation and malaise. Repeated exposure may cause skin dryness or cracking.
Indication of immediate medical attention and special treatment needed	Treat symptomatically. Symptoms may be delayed.
General information	Thermal burns: Flush with plenty of water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Fire-fighting equipment/instructions	Cool containers exposed to flames with water until well after the fire is out. Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills in original containers for re-use. For waste disposal, see Section 13 of the SDS. Avoid release to the environment.

7. Handling and storage

Precautions for safe handling

Should be handled in closed systems, if possible. Provide adequate ventilation. Avoid inhalation of vapors and contact with skin and eyes. The product is highly flammable, and explosive vapor/air mixtures may be formed even at normal room temperatures. Ground container and transfer equipment to eliminate static electric sparks. Use non-sparking hand tools and explosion-proof electrical equipment. Do not eat, drink or smoke when using the product. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Store in tightly closed original container in a dry, cool and well-ventilated place. Store away from incompatible materials (See Section 10). Periodically test for peroxide formation on long-term storage.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
Polyvinyl chloride (CAS 9002-86-2)	STEL	5 ppm
	TWA	1 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Cyclohexanone (CAS 108-94-1)	PEL	200 mg/m ³	
		50 ppm	
Methyl ethyl ketone (CAS 78-93-3)	PEL	590 mg/m ³	
		200 ppm	
Polyvinyl chloride (CAS 9002-86-2)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Tetrahydrofuran (CAS 109-99-9)	PEL	590 mg/m ³	
		200 ppm	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm	
	TWA	20 ppm	
Methyl ethyl ketone (CAS 78-93-3)	STEL	300 ppm	
	TWA	200 ppm	
Polyvinyl chloride (CAS 9002-86-2)	TWA	1 mg/m ³	Respirable fraction.
Tetrahydrofuran (CAS 109-99-9)	STEL	100 ppm	
	TWA	50 ppm	

US NIOSH Pocket Guide to Chemical Hazards: Recommended exposure limit (REL)

Components	Type	Value
Cyclohexanone (CAS 108-94-1)	TWA	100 mg/m ³
		25 ppm
Methyl ethyl ketone (CAS 78-93-3)	TWA	590 mg/m ³
		200 ppm
Tetrahydrofuran (CAS 109-99-9)	TWA	590 mg/m ³
		200 ppm

US NIOSH Pocket Guide to Chemical Hazards: Short Term Exposure Limit (STEL)

Components	Type	Value
Methyl ethyl ketone (CAS 78-93-3)	STEL	885 mg/m ³
		300 ppm

US NIOSH Pocket Guide to Chemical Hazards: Short Term Exposure Limit (STEL)

Components	Type	Value
Tetrahydrofuran (CAS 109-99-9)	STEL	735 mg/m ³
		250 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Cyclohexanone (CAS 108-94-1)	80 mg/l	1,2-Cyclohexanediol, with hydrolysis	Urine	*
	8 mg/l	Cyclohexanol, with hydrolysis	Urine	*
Methyl ethyl ketone (CAS 78-93-3)	2 mg/l	MEK	Urine	*
Tetrahydrofuran (CAS 109-99-9)	2 mg/l	Tetrahydrofuran	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Cyclohexanone (CAS 108-94-1)	Can be absorbed through the skin.
Methyl ethyl ketone (CAS 78-93-3)	Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Cyclohexanone (CAS 108-94-1)	Skin designation applies.
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US - Tennessee OELs: Skin designation

Cyclohexanone (CAS 108-94-1)	Can be absorbed through the skin.
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US ACGIH Threshold Limit Values: Skin designation

Cyclohexanone (CAS 108-94-1)	Can be absorbed through the skin.
Tetrahydrofuran (CAS 109-99-9)	Can be absorbed through the skin.

US OSHA Specifically Regulated Substances: Skin designation

Polyvinyl chloride (CAS 9002-86-2)	Can be absorbed through the skin.
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US, NIOSH: Pocket Guide to Chemical Hazards

Cyclohexanone (CAS 108-94-1)	Can be absorbed through the skin.
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Appropriate engineering controls	Use explosion-proof equipment. Ensure adequate ventilation, especially in confined areas. Provide easy access to water supply or an emergency shower.
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Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.
Other	Wear protective clothing appropriate for the risk of exposure. Anti-static and flame-retardant protective clothing is recommended.
Respiratory protection	Wear NIOSH approved respirator. In case of inadequate ventilation or risk of inhalation of vapors, use suitable respiratory equipment with combination filter (gas filter/dust filter).
Thermal hazards	When material is heated, wear gloves to protect against thermal burns.

General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.
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9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	White.
Odor	Solvent.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.

Initial boiling point and boiling range	64 °F (17.78 °C)
Flash point	60.0 °F (15.6 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	2 %
Flammability limit - upper (%)	11.8 %
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	143 mm Hg (20°C)
Vapor density	Not available.
Relative density	0.91
Solubility(ies)	Soluble in water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Contact with air and light may form explosive peroxides.
Conditions to avoid	Heat, sparks, flames, elevated temperatures. Protect against direct sunlight.
Incompatible materials	Strong oxidizing agents. Alkalis. Amines. Ammonia. Acids. Chlorine. Chlorinated inorganics (potassium, calcium and sodium hypochlorite). Hydrogen peroxide (H2O2).
Hazardous decomposition products	Carbon oxides. Hydrogen chloride.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Ingestion may cause irritation and malaise.
Inhalation	May cause irritation of nose, throat and mucous membranes.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Eye contact	Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics	In high concentrations, vapors and spray mists are narcotic and may cause headache, fatigue, dizziness and nausea. Irritation of eyes and mucous membranes. Ingestion may cause irritation and malaise. Repeated exposure may cause skin dryness or cracking.
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Information on toxicological effects

Acute toxicity	May cause discomfort if swallowed.
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Components	Species	Test Results
Cyclohexanone (CAS 108-94-1)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	948 mg/kg
<i>Inhalation</i>		
LC50	Rat	8000 ppm, 4 hours
<i>Oral</i>		
LD50	Rat	1540 mg/kg

Components	Species	Test Results
Methyl ethyl ketone (CAS 78-93-3)		
Acute		
Dermal		
LD50	Rabbit	> 8000 mg/kg
Inhalation		
LC50	Rat	11700 mg/l, 4 Hours
Oral		
LD50	Rat	2300 - 3500 mg/kg
Tetrahydrofuran (CAS 109-99-9)		
Acute		
Dermal		
LD50	Rabbit	2100 mg/kg
Inhalation		
LC50	Rat	80975 mg/l, 1 Hours
		62000 mg/l, 2 Hours
		21000 mg/l, 3 Hours
		18000 - 22000 mg/l, 4 Hours
Oral		
LD50	Rat	1650 mg/kg
Skin corrosion/irritation	May cause skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory sensitization	No data available.	
Skin sensitization	Not a skin sensitizer.	
Germ cell mutagenicity	No data available.	
Carcinogenicity	Suspected of causing cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Cyclohexanone (CAS 108-94-1)	3 Not classifiable as to carcinogenicity to humans.	
Polyvinyl chloride (CAS 9002-86-2)	3 Not classifiable as to carcinogenicity to humans.	
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Polyvinyl chloride (CAS 9002-86-2)	Cancer	
Reproductive toxicity	No data available.	
Specific target organ toxicity - single exposure	May cause respiratory irritation. May cause drowsiness or dizziness.	
Specific target organ toxicity - repeated exposure	No data available.	
Aspiration hazard	No data available.	
Chronic effects	May cause central nervous system disorder (e.g., narcosis involving a loss of coordination, weakness, fatigue) and/or damage. May cause damage to the liver and kidneys. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.	
Further information	May be absorbed through the skin.	

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Cyclohexanone (CAS 108-94-1)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) 481 - 578 mg/l, 96 hours
Methyl ethyl ketone (CAS 78-93-3)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna) 4025 - 6440 mg/l, 48 hours
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus) > 400 mg/l, 96 hours

Components	Species	Test Results
Tetrahydrofuran (CAS 109-99-9)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) 2160 mg/l, 96 Hours
Persistence and degradability	No data available.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
Methyl ethyl ketone (CAS 78-93-3)	0.29	
Tetrahydrofuran (CAS 109-99-9)	0.46	
Cyclohexanone (CAS 108-94-1)	0.81	
Mobility in soil	The product is completely soluble in water.	
Other adverse effects	None known.	
13. Disposal considerations		
Disposal instructions	Dispose of contents/container in accordance with local/regional/national/international regulations. This material and its container must be disposed of as hazardous waste.	
Hazardous waste code	D001: Waste Flammable material with a flash point <140 °F	
	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
US RCRA Hazardous Waste U List: Reference		
Cyclohexanone (CAS 108-94-1)	U057	
Methyl ethyl ketone (CAS 78-93-3)	U159	
Tetrahydrofuran (CAS 109-99-9)	U213	
Waste from residues / unused products	Dispose of waste and residues in accordance with local authority requirements.	
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.	
14. Transport information		
DOT		
UN number	UN1993	
UN proper shipping name	Flammable liquids, n.o.s. (Tetrahydrofuran, Methyl ethyl ketone)	
Transport hazard class(es)	3	
Subsidiary class(es)	-	
Packing group	II	
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.	
Special provisions	IB2, T7, TP1, TP8, TP28	
Packaging exceptions	150	
Packaging non bulk	202	
Packaging bulk	242	
IATA		
UN number	UN1993	
UN proper shipping name	Flammable liquid, n.o.s. (Tetrahydrofuran, Methyl ethyl ketone)	
Transport hazard class(es)	3	
Subsidiary class(es)	-	
Packaging group	II	
Environmental hazards	No	
Labels required	3	
ERG Code	3H	
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.	
IMDG		
UN number	UN1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Tetrahydrofuran, Methyl ethyl ketone)	
Transport hazard class(es)	3	
Subsidiary class(es)	-	
Packaging group	II	
Environmental hazards		
Marine pollutant	No	
Labels required	3	
EmS	F-E, S-E	
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.	

Transport in bulk according to
Annex II of MARPOL 73/78 and
the IBC Code

This product is not intended to be transported in bulk.

15. Regulatory information

US federal regulations

This product is hazardous according to OSHA 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Polyvinyl chloride (CAS 9002-86-2)	Cancer
	Central nervous system
	Liver
	Blood
	Flammability

CERCLA Hazardous Substance List (40 CFR 302.4)

Cyclohexanone (CAS 108-94-1)	LISTED
Methyl ethyl ketone (CAS 78-93-3)	LISTED
Tetrahydrofuran (CAS 109-99-9)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes
	Delayed Hazard - Yes
	Fire Hazard - Yes
	Pressure Hazard - No
	Reactivity Hazard - No

SARA 302 Extremely hazardous substance	No
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SARA 311/312 Hazardous chemical	Yes
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Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
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Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Methyl ethyl ketone (CAS 78-93-3)	6714
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Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Methyl ethyl ketone (CAS 78-93-3)	35 % weight/volumn
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DEA Exempt Chemical Mixtures Code Number

Methyl ethyl ketone (CAS 78-93-3)	6714
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Food and Drug Administration (FDA)	Not regulated.
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US state regulations

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Cyclohexanone (CAS 108-94-1)
Methyl ethyl ketone (CAS 78-93-3)
Tetrahydrofuran (CAS 109-99-9)

US. New Jersey Worker and Community Right-to-Know Act

Polyvinyl chloride (CAS 9002-86-2)	500 lbs
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US. Pennsylvania RTK - Hazardous Substances

Cyclohexanone (CAS 108-94-1)
Methyl ethyl ketone (CAS 78-93-3)
Tetrahydrofuran (CAS 109-99-9)

US. Rhode Island RTK

Cyclohexanone (CAS 108-94-1)
Methyl ethyl ketone (CAS 78-93-3)
Tetrahydrofuran (CAS 109-99-9)

US. California Proposition 65**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

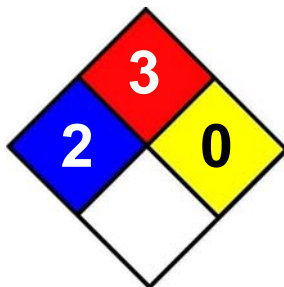
Not listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 08-August-2013**Revision date** -**Version #** 01**Further information** NFPA Ratings: Health: 2. Flammability: 3. Physical hazard: 0.
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe**NFPA Ratings****List of abbreviations** NFPA: National Fire Protection Association.
LD50: Lethal Dose, 50%.
LC50: Lethal Concentration, 50%.
EC50: Effective concentration, 50%.**Disclaimer** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.